

A) Summary statistics for a sample :

		Specific surface (Blaine)					
		X1, X2, ... X(p-1), Xp	X2, X3, ... X(p-1), Xp	X3, X4... X(p-1), Xp	X1, X2, ... X(p-2), X(p-1)	X1, X2, ... X(p-3), X(p-2)	Sample without outliers
Count (Sample size)	n	13	12	11	12	11	12
Minimum value	X <sub>min</sub> = X <sub>1</sub>	466,8	476,60	478,20	466,80	466,80	476,60
Maximum value	X <sub>max</sub> = X <sub>p</sub>	524,1	524,10	524,10	515,00	512,40	524,10
Range of sample	R = X <sub>max</sub> - X <sub>min</sub>	57,3	47,50	45,90	48,20	45,60	47,50
difference L <sub>m95%</sub> - L <sub>m95%</sub> .....	ΔL <sub>95%</sub>	73,22					61,44
Lower confidence limits after elimination of outliers (for P=98%)	L <sub>m98%</sub>	455,64					465,57
Lower confidence limits after elimination of outliers (for P=95%)	L <sub>m95%</sub>	464,07					472,79
Lower Irwin confidence limit (for P=95%)	X <sub>minIw1-5%</sub>	453,83					
Lower Grubbs confidence limit (for P=99%)	X <sub>minG1-1%</sub>	455,33	466,71				
Lower Grubbs confidence limit (for P=95%)	X <sub>minG1-5%</sub>	459,32	469,84				
Average (arithmetic mean)	$\bar{x} = 1/p \sum(x_i)$	500,68	503,51	505,95	498,73	497,25	503,51
Precision of a measure of the mean (for P=95%)	± ε	10,57	11,15	11,84	11,15	11,84	9,26
Upper Grubbs confidence limit (for P=99%)	X <sub>maxGp-5%</sub>	542,04			537,17		
Upper Grubbs confidence limit (for P=95%)	X <sub>maxGp-1%</sub>	546,03			540,73		
Upper Irwin confidence limit (for P=99%)	X <sub>maxIw1-5%</sub>	537,77					
Upper confidence limits after elimination of outliers (for P=95%)	L <sub>M95%</sub>	537,29					534,23
Upper confidence limits after elimination of outliers (for P=98%)	L <sub>M98%</sub>	545,72					541,45
Standard deviation of a sample	S <sub>x,n-1</sub>	16,801	13,959	11,634	15,935	15,826	13,959
Standard deviation	S <sub>x,0</sub>	16,142	13,364	11,092	15,257	15,089	13,364
Coefficient of variation	v	3,4%	2,8%	2,3%	3,2%	3,2%	2,8%
Standard skewness	Sk <sub>est</sub>	-0,929	-0,973	-1,155	-1,109	-1,058	-0,973
Standard kurtosis (exces)	Y <sub>2</sub>	0,036	0,710	2,992	-0,112	-0,370	0,710
t-value of the Student's distribution for P=95%	t <sub>(n-1),α=2,5%</sub>	2,179	2,201	2,228	2,201	2,228	2,201
t-value of the Student's distribution for P=98%	t <sub>(n-1),α=1,0%</sub>	2,681	2,718	2,764	2,718	2,764	2,718

**B1) Tests by Irwin for an afterelimination of outliers**

Irwin critical value (for P=95%)	$\lambda_{\alpha(n)}$	1,411
	$\lambda_{\text{calc},1,2}$	0,607
	$\lambda_{\text{calc},n,n-1}$	0,564
Value $x_1$ is not outlier		1 ...
Value $x_p$ is not outlier		1 ...

**Tests by Irwin for an afterelimination of outliers based on a level of signifiacne of 5%**

	1,441	1,477	1,441	1,477
	0,120	1,785	0,642	0,649
	0,681	0,820	0,170	0,139
	1	0	1	1
	1	1	1	1

**B2) Tests by Grubb for an afterelimination of outliers or biased values**

Grubb $i=1$	$G_1$	2,017
Grubb $i=p$	$G_p$	1,394
Upper critical values	$G_{h,1\%}$	2,699
for the Grubb-test		1 ...
according to ISO 5725-2,		1 ...
clause 7.3.4.1	$G_{h,5\%}$	2,462
		1 ...
		1 ...

	2,630
	1,592
	2,636

**Test for an afterelimination of one outlier based on a level of signifiacne of 1%**

	1	.....	Value $x_1$ is not outlier
	1	.....	Value $x_p$ is not outlier
	0	.....	$x_1^*$ is the biased value
	1	.....	Value $x_p$ is not biased

Grubb $i=1,2$	$G_{1,2}$	0,472
Grubb $i=p,p-1$	$G_{p,p-1}$	0,874
Lower critical values	$G_{d,1\%}$	0,202
for the Grubb-test		1 ...
according to ISO 5725-2,		1 ...
clause 7.3.4.2	$G_{d,5\%}$	0,284
		1 ...
		1 ...

	0,472
	0,874
	0,174

**Test for an afterelimination of two outliers based on a level of signifiacne of 5%**

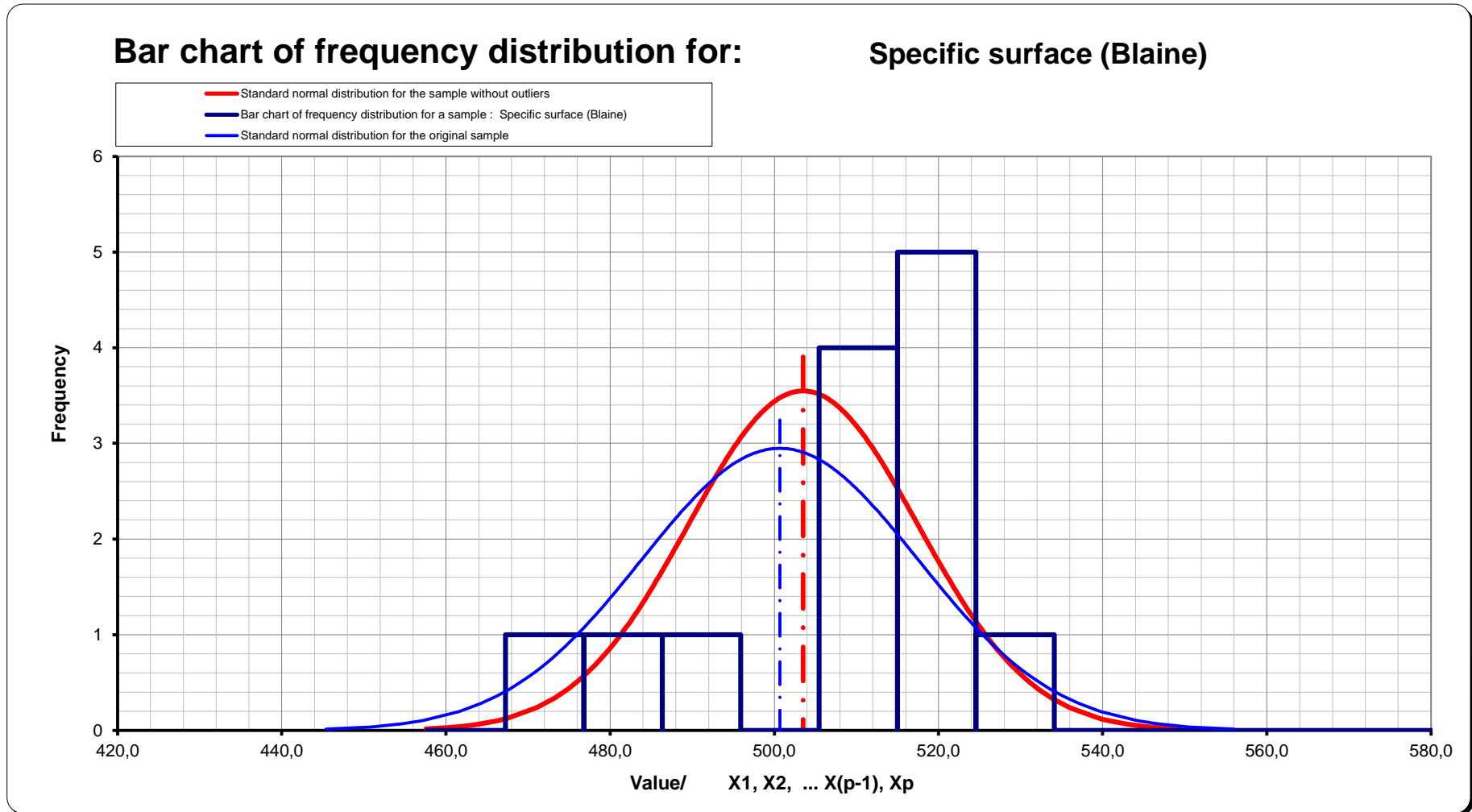
	1	.....	Values $x_1, x_2$ are not outliers
	1	.....	Values $x_p, x_{p-1}$ are not biased values
	1	.....	Values $x_1, x_2$ are not outliers
	1	.....	Values $x_p, x_{p-1}$ are not biased values

**B3) Tests by Dixon for an afterelimination of outliers or biased values**

Dixon $i=1, \dots (x_2-x_1)$	$Q_1$	0,171
Dixon $i=p, \dots (x_p-x_{(p-1)})$	$Q_p$	0,159
Upper critical values	$Q_{v,\alpha,5\%}$	0,361
Value $x_1$ is not biased		1 ...
Value $x_p$ is not biased		1 ...

**Test for an afterelimination of one biased value based on a level of signifiacne of 5%**

	0,034	0,431	0,203	0,215
	0,192	0,198	0,054	0,046
	0,376	0,392	0,376	0,392
	1	0	1	1
	1	1	1	1



A) Summary statistics for a sample :

		Specific gravity					
		X1, X2, ... X(p-1), Xp	X2, X3, ... X(p-1), Xp	X3, X4... X(p-1), Xp	X1, X2, ... X(p-2), X(p-1)	X1, X2, ... X(p-3), X(p-2)	Sample without outliers
Count (Sample size)	n	14	13	12	13	10	14
Minimum value	X <sub>min</sub> = X <sub>1</sub>	2,87	2,88	2,91	2,87	2,87	2,87
Maximum value	X <sub>max</sub> = X <sub>p</sub>	3,05	3,05	3,05	3,03	3,02	3,05
Range of sample R = difference L <sub>m95%</sub> - L <sub>m95%</sub> .....	X <sub>max</sub> - X <sub>min</sub>	0,18	0,17	0,14	0,16	0,15	0,18
	$\Delta L_{95\%}$	0,258					0,258
Lower confidence limits after elimination of outliers (for P=98%)	L <sub>m98%</sub>	2,823					2,823
Lower confidence limits after elimination of outliers (for P=95%)	L <sub>m95%</sub>	2,852					2,852
Lower Irwin confidence limit (for P=95%)	X <sub>minIw1-5%</sub>	2,801					
Lower Grubbs confidence limit (for P=99%)	X <sub>minG1-1%</sub>	2,817	2,849				
Lower Grubbs confidence limit (for P=95%)	X <sub>minG1-5%</sub>	2,832	2,861				
Average (arithmetic mean) $\bar{x} = 1/p \sum(x_i) =$		2,981	2,990	2,999	2,976	2,960	2,981
Precision of a measure of the mean (for P=95%)	$\pm \epsilon$	0,036	0,037	0,040	0,037	0,045	0,036
Upper Grubbs confidence limit (for P=99%)	X <sub>maxGp-5%</sub>	3,13			3,12		
Upper Grubbs confidence limit (for P=95%)	X <sub>maxGp-1%</sub>	3,145			3,134		
Upper Irwin confidence limit (for P=99%)	X <sub>maxIw1-5%</sub>	3,109					
Upper confidence limits after elimination of outliers (for P=95%)	L <sub>M95%</sub>	3,110					3,11
Upper confidence limits after elimination of outliers (for P=98%)	L <sub>M98%</sub>	3,139					3,139
Standard deviation of a sample	S <sub>x,n-1</sub>	0,0596	0,0523	0,0423	0,0585	0,0575	0,0596
Standard deviation	S <sub>x,0</sub>	0,0574	0,0502	0,0405	0,0562	0,0546	0,0574
Coefficient of variation	v	2,0%	1,7%	1,4%	2,0%	1,9%	2,0%
Standard skewness	Sk <sub>est</sub>	-0,910	-1,112	-1,201	-0,892	-0,582	-0,910
Standard kurtosis (exces)	Y <sub>2</sub>	-0,585	0,175	0,708	-0,774	-1,468	-0,585
t-value of the Student's distribution for P=95%	t <sub>(n-1),α=2,5%</sub>	2,160	2,179	2,201	2,179	2,262	2,160
t-value of the Student's distribution for P=98%	t <sub>(n-1),α=1,0%</sub>	2,650	2,681	2,718	2,681	2,821	2,650

**B1) Tests by Irwin for an afterelimination of outliers**

Irwin critical value (for P=95%)	$\lambda_{\alpha(n)}$	1,383
	$\lambda_{calc,1,2}$	0,174
	$\lambda_{calc,n,n-1}$	0,348
Value $x_1$ is not outlier		1 ...
Value $x_p$ is not outlier		1 ...

**Tests by Irwin for an afterelimination of outliers based on a level of signifiacne of 5%**

	1,411	1,441	1,411	1,518
	0,598	0,494	0,178	0,183
	0,398	0,494	0,000	0,183
	1	1	1	1
	1	1	1	1

**B2) Tests by Grubb for an afterelimination of outliers or biased values**

Grubb $i=1$	$G_1$	1,862
Grubb $i=p$	$G_p$	1,158
Upper critical values	$G_{h,1\%}$	2,755
for the Grubb-test		1 ...
according to ISO 5725-2,		1 ...
clause 7.3.4.1	$G_{h,5\%}$	2,507
		1 ...
		1 ...

	2,294
	1,265
	2,699

**Test for an afterelimination of one outlier based on a level of signifiacne of 1%**

1 ..... Value  $x_1$  is not outlier  
 1 ..... Value  $x_p$  is not outlier

Grubb $i=1,2$	$G_{1,2}$	0,498
Grubb $i=p,p-1$	$G_{p,p-1}$	0,905
Lower critical values	$G_{d,1\%}$	0,228
for the Grubb-test		1 ...
according to ISO 5725-2,		1 ...
clause 7.3.4.2	$G_{d,5\%}$	0,311
		1 ...
		1 ...

	2,462
	1
	1

**Test for an afterelimination of one biased value based on a level of signifiacne of 5%**

1 ..... Value  $x_1$  is not biased  
 1 ..... Value  $x_p$  is not biased

	0,498
	0,905
	0,202

**Test for an afterelimination of two outliers based on a level of signifiacne of 5%**

1 ..... Values  $x_1, x_2$  are not outliers  
 1 ..... Values  $x_p, x_{p-1}$  are not biased values

	$G_{d,5\%}$	0,311
		1 ...
		1 ...

	0,284
	1
	1

**Test for an afterelimination of two biased values based on a level of signifiacne of 5%**

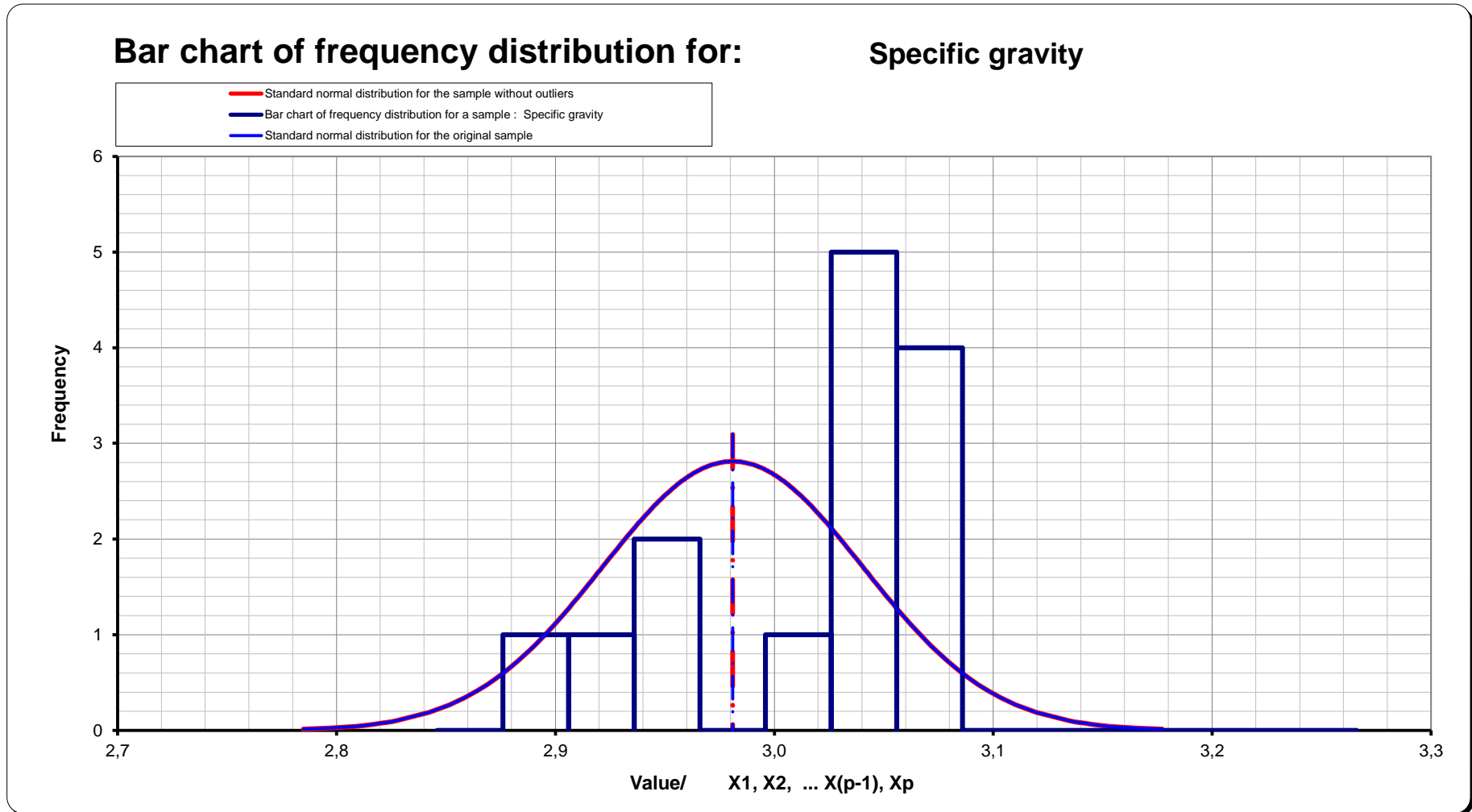
1 ..... Values  $x_1, x_2$  are not outliers  
 1 ..... Values  $x_p, x_{p-1}$  are not biased values

**B3) Tests by Dixon for an afterelimination of outliers or biased values**

Dixon $i=1, \dots (x_2-x_1)$	$Q_1$	0,056
Dixon $i=p, \dots (x_p-x_{p-1})$	$Q_p$	0,111
Upper critical values	$Q_{v,\alpha,5\%}$	0,349
Value $x_1$ is not biased		1 ...
Value $x_p$ is not biased		1 ...

**Test for an afterelimination of one biased value based on a level of signifiacne of 5%**

	0,176	0,143	0,062	0,067
	0,118	0,143	0,000	0,067
	0,361	0,376	0,361	0,412
	1	1	1	1
	1	1	1	1



A) Summary statistics for a sample :

		Initial setting time					
		X1, X2, ... X(p-1), Xp	X2, X3, ... X(p-1), Xp	X3, X4... X(p-1), Xp	X1, X2, ... X(p-2), X(p-1)	X1, X2, ... X(p-3), X(p-2)	Sample without outliers
Count (Sample size)	n	16	14	13	15	14	16
Minimum value	$X_{min} = X_1$	180	186,00	187,00	180,00	180,00	180,00
Maximum value	$X_{max} = X_p$	248	248,00	248,00	243,00	236,00	248,00
Range of sample R =	$X_{max} - X_{min}$	68	62,00	61,00	63,00	56,00	68,00
difference $L_{m95\%} - L_{m95\%}$ .....	$\Delta L_{95\%}$	93,2					93,2
Lower confidence limits after elimination of outliers (for P=98%)	$L_{m98\%}$	157,5					157,5
Lower confidence limits after elimination of outliers (for P=95%)	$L_{m95\%}$	167,7					167,7
Lower Irwin confidence limit (for P=95%)	$X_{minIw1-5\%}$	157,7					
Lower Grubbs confidence limit (for P=99%)	$X_{minG1-1\%}$	152	168				
Lower Grubbs confidence limit (for P=95%)	$X_{minG1-5\%}$	157,8	172,6				
Average (arithmetic mean) $\bar{x} =$	$1/p \sum(x_i) =$	214,3	219,1	221,7	212,0	209,8	214,3
Precision of a measure of the mean (for P=95%)	$\pm \epsilon$	12,0	13,1	13,7	12,5	13,1	12,0
Upper Grubbs confidence limit (for P=99%)	$X_{maxGp-5\%}$	270,8			263,6		
Upper Grubbs confidence limit (for P=95%)	$X_{maxGp-1\%}$	276,6			268,8		
Upper Irwin confidence limit (for P=99%)	$X_{maxIw1-5\%}$	271,3					
Upper confidence limits after elimination of outliers (for P=95%)	$L_{M95\%}$	260,9					260,9
Upper confidence limits after elimination of outliers (for P=98%)	$L_{M98\%}$	271,1					271,1
Standard deviation of a sample	$S_{x,n-1}$	21,84	18,55	16,56	20,6	19,44	21,84
Standard deviation	$S_{x,0}$	21,15	17,88	15,92	19,9	18,73	21,15
Coefficient of variation	v	10,2%	8,5%	7,5%	9,7%	9,3%	10,2%
Standard skewness	$Sk_{est}$	-0,350	-0,489	-0,516	-0,434	-0,525	-0,350
Standard kurtosis (exces)	$\gamma_2$	-0,945	-0,131	0,652	-1,071	-1,292	-0,945
t-value of the Student's distribution for P=95%	$t_{(n-1),\alpha=2,5\%}$	2,132	2,160	2,179	2,145	2,160	2,132
t-value of the Student's distribution for P=98%	$t_{(n-1),\alpha=1,0\%}$	2,603	2,650	2,681	2,625	2,650	2,603

**B1) Tests by Irwin for an afterelimination of outliers**

Irwin critical value (for P=95%)	$\lambda_{\alpha(n)}$	1,338
	$\lambda_{calc,1,2}$	0,000
	$\lambda_{calc,n,n-1}$	0,236
Value $x_1$ is not outlier		1 ...
Value $x_p$ is not outlier		1 ...

**Tests by Irwin for an afterelimination of outliers based on a level of signifiacne of 5%**

1,383	1,411	1,359	1,383
0,056	0,691	0,000	0,000
0,280	0,314	0,352	0,267
1	1	1	1
1	1	1	1

**B2) Tests by Grubb for an afterelimination of outliers or biased values**

Grubb $i=1$	$G_1$	1,571
Grubb $i=p$	$G_p$	1,543
Upper critical values	$G_{h,1\%}$	2,852
for the Grubb-test		1 ...
according to ISO 5725-2,		1 ...
clause 7.3.4.1	$G_{h,5\%}$	2,585
		1 ...
		1 ...

2,108
1,748
2,755

**Test for an afterelimination of one outlier based on a level of signifiacne of 1%**

1	.....	Value $x_1$ is not outlier
1	.....	Value $x_p$ is not outlier
1	.....	Value $x_1$ is not biased
1	.....	Value $x_p$ is not biased

Grubb $i=1,2$	$G_{1,2}$	0,570
Grubb $i=p,p-1$	$G_{p,p-1}$	0,780
Lower critical values	$G_{d,1\%}$	0,277
for the Grubb-test		1 ...
according to ISO 5725-2,		1 ...
clause 7.3.4.2	$G_{d,5\%}$	0,360
		1 ...
		1 ...

0,570
0,780
0,228

**Test for an afterelimination of two outliers based on a level of signifiacne of 5%**

1	.....	Values $x_1, x_2$ are not outliers
1	.....	Values $x_p, x_{p-1}$ are not biased values
1	.....	Values $x_1, x_2$ are not outliers
1	.....	Values $x_p, x_{p-1}$ are not biased values

**B3) Tests by Dixon for an afterelimination of outliers or biased values**

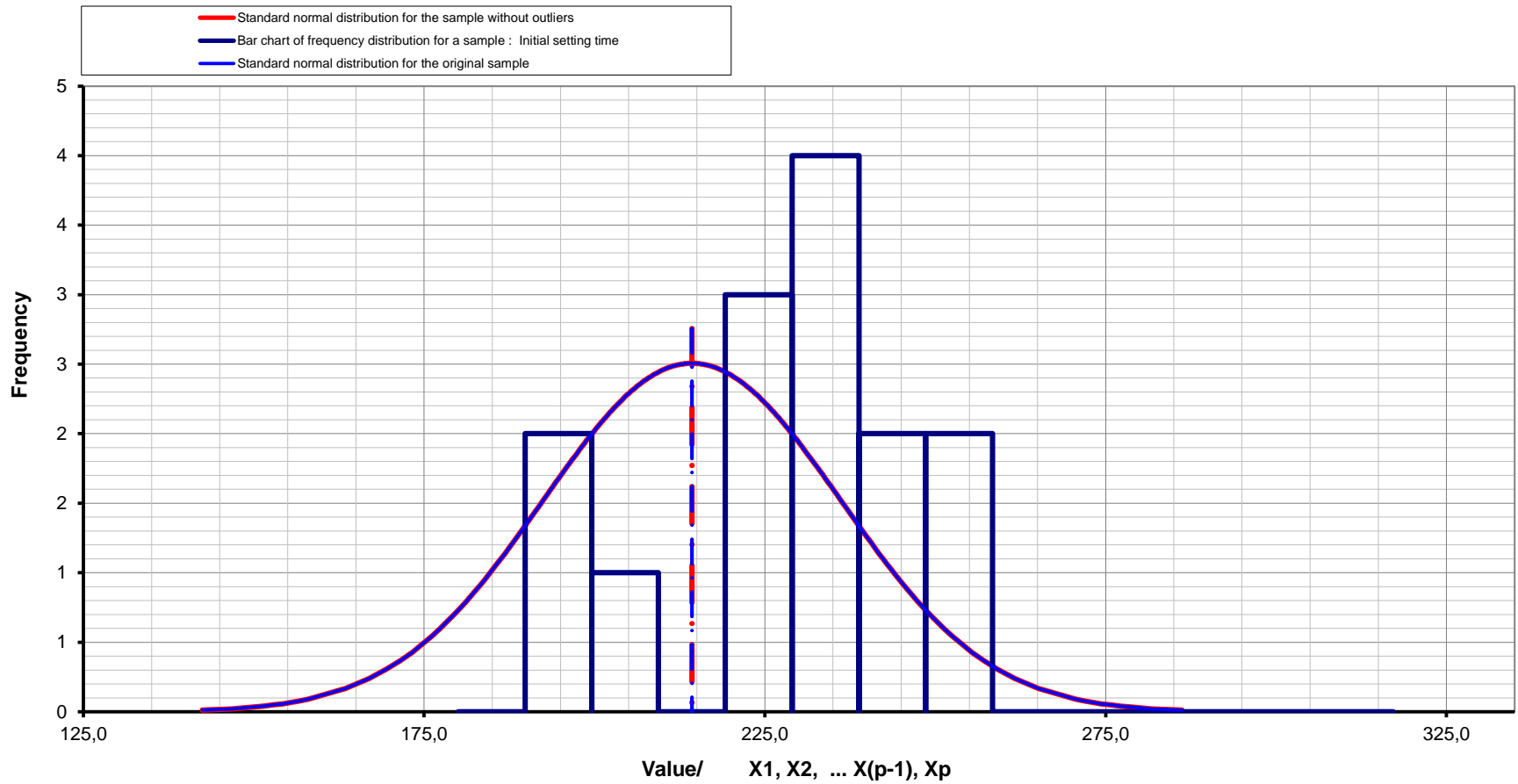
Dixon $i=1, \dots (x_2-x_1)$	$Q_1$	0,000
Dixon $i=p, \dots (x_p-x_{p-1})$	$Q_p$	0,074
Upper critical values	$Q_{v,\alpha,5\%}$	0,329
Value $x_1$ is not biased		1 ...
Value $x_p$ is not biased		1 ...

**Test for an afterelimination of one biased value based on a level of signifiacne of 5%**

0,016	0,180	0,000	0,000
0,081	0,082	0,111	0,089
0,349	0,361	0,338	0,349
1	1	1	1
1	1	1	1



### Bar chart of frequency distribution for: Initial setting time



A) Summary statistics for a sample :

Final setting time							
	X1, X2, ... X(p-1), Xp	X2, X3, ... X(p-1), Xp	X3, X4... X(p-1), Xp	X1, X2, ... X(p-2), X(p-1)	X1, X2, ... X(p-3), X(p-2)	Sample without outliers	
Count (Sample size)	n	16	15	14	15	14	15
Minimum value	X <sub>min</sub> = X <sub>1</sub>	250	265,00	275,00	250,00	250,00	250,00
Maximum value	X <sub>max</sub> = X <sub>p</sub>	423	423,00	423,00	312,00	300,00	312,00
Range of sample R =	X <sub>max</sub> - X <sub>min</sub>	173	158,00	148,00	62,00	50,00	62,00
difference L <sub>m95%</sub> - L <sub>m98%</sub> .....	ΔL <sub>95%</sub>	160,4					67,2
Lower confidence limits after elimination of outliers (for P=98%)	L <sub>m98%</sub>	195,9					244
Lower confidence limits after elimination of outliers (for P=95%)	L <sub>m95%</sub>	213,6					251,6
Lower Irwin confidence limit (for P=95%)	X <sub>minIw1-5%</sub>	216,3					
Lower Grubbs confidence limit (for P=99%)	X <sub>minG1-1%</sub>	186,5	192,8				
Lower Grubbs confidence limit (for P=95%)	X <sub>minG1-5%</sub>	196,5	213,4				
Average (arithmetic mean) $\bar{x} =$	$1/p \sum(x_i) =$	293,8	296,7	299,0	285,2	283,3	285,2
Precision of a measure of the mean (for P=95%)	± ε	20,7	21,6	22,5	21,6	22,5	9,0
Upper Grubbs confidence limit (for P=99%)	X <sub>maxGp-5%</sub>	391,1			320,5		
Upper Grubbs confidence limit (for P=95%)	X <sub>maxGp-1%</sub>	401,1			329,2		
Upper Irwin confidence limit (for P=99%)	X <sub>maxIw1-5%</sub>	360,7					
Upper confidence limits after elimination of outliers (for P=95%)	L <sub>M95%</sub>	374,0					318,8
Upper confidence limits after elimination of outliers (for P=98%)	L <sub>M98%</sub>	391,7					326,4
Standard deviation of a sample	S <sub>x,n-1</sub>	37,63	37,03	37,33	15,68	14,34	15,68
Standard deviation	S <sub>x,0</sub>	36,44	35,77	35,97	15,15	13,82	15,15
Coefficient of variation	v	12,8%	12,5%	12,5%	5,5%	5,1%	5,5%
Standard skewness	Sk <sub>est</sub>	2,904	3,160	3,201	-0,555	-0,906	-0,555
Standard kurtosis (exces)	Y <sub>2</sub>	10,368	11,192	11,128	0,525	0,676	0,525
t-value of the Student's distribution for P=95%	t <sub>(n-1),α=2,5%</sub>	2,132	2,145	2,160	2,145	2,160	2,145
t-value of the Student's distribution for P=98%	t <sub>(n-1),α=1,0%</sub>	2,603	2,625	2,650	2,625	2,650	2,625

**B1) Tests by Irwin for an afterelimination of outliers**

Irwin critical value (for P=95%)	$\lambda_{\alpha(n)}$	1,338
	$\lambda_{calc,1,2}$	0,412
	$\lambda_{calc,n,n-1}$	3,046
Value x1 is not outlier		1 ...
xp ** is an outlier		0 ...

**Tests by Irwin for an afterelimination of outliers based on a level of signifiacne of 5%**

	1,359	1,383	1,359	1,383
	0,280	0,056	0,990	1,085
	3,103	3,086	0,792	0,000
	1	1	1	1
	0	0	1	1

**B2) Tests by Grubb for an afterelimination of outliers or biased values**

Grubb_i=1	$G_1$	1,164
Grubb_i=p	$G_p$	3,433
Upper critical values	$G_{h,1\%}$	2,852
for the Grubb-test		1 ...
according to ISO 5725-2,		0 ...
clause 7.3.4.1	$G_{h,5\%}$	2,585
		1 ...
		0 ...

	1,261
	8,788
	2,806

**Test for an afterelimination of one outlier based on a level of signifiacne of 1%**

1 ..... Value x1 is not outlier  
 0 ..... xp \*\* is the outlier

		1 ...
		0 ...
		1 ...
		0 ...

	2,249
	1 ...
	0 ...

**Test for an afterelimination of one biased value based on a level of signifiacne of 5%**

1 ..... Value x1 is not biased  
 0 ..... xp \* is the biased value

Grubb_i=1,2	$G_{1,2}$	0,970
Grubb_i=p,p-1	$G_{p,p-1}$	0,140
Lower critical values	$G_{d,1\%}$	0,277
for the Grubb-test		1 ...
according to ISO 5725-2,		0 ...
clause 7.3.4.2	$G_{d,5\%}$	0,360
		1 ...
		0 ...

	0,970
	0,140
	0,253

**Test for an afterelimination of two outliers based on a level of signifiacne of 5%**

1 ..... Values x1, x2 are not outliers  
 0 ..... xp \*, xp-1 \* are biased values

		1 ...
		0 ...

	0,337
	1 ...
	0 ...

**Test for an afterelimination of two biased values based on a level of signifiacne of 5%**

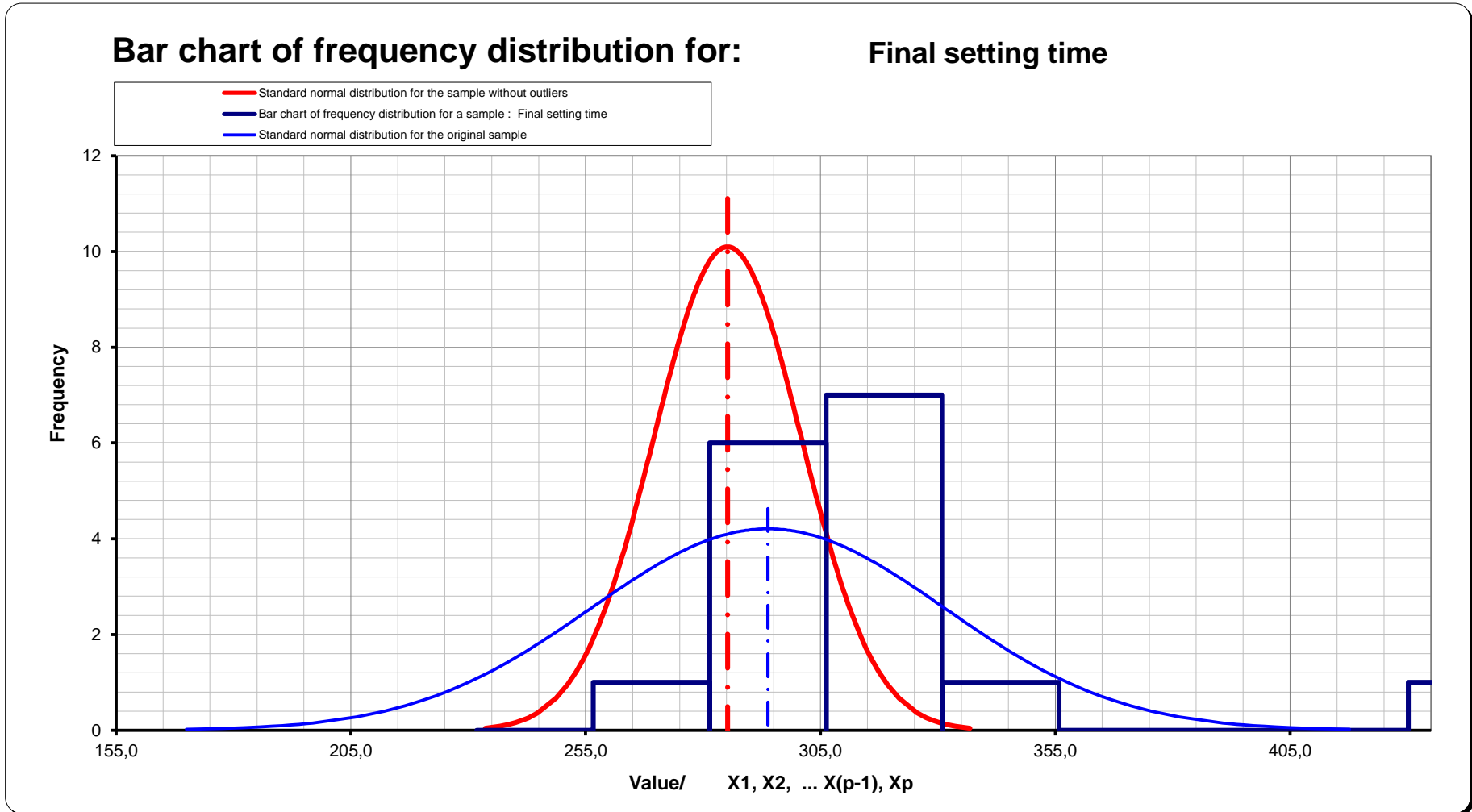
1 ..... Values x1, x2 are not outliers  
 0 ..... xp \*, xp-1 \* are biased values

**B3) Tests by Dixon for an afterelimination of outliers or biased values**

Dixon_i=1, ... (x2-x1)	$Q_1$	0,087
Dixon_i=p, ... (xp-x(p-1))	$Q_p$	0,642
Upper critical values	$Q_{v,\alpha,5\%}$	0,329
Value x1 is not biased		1 ...
xp * is the biased value		0 ...

**Test for an afterelimination of one biased value based on a level of signifiacne of 5%**

	0,063	0,014	0,242	0,300
	0,703	0,750	0,194	0,000
	0,338	0,349	0,338	0,349
	1	1	1	1
	0	0	1	1



A) Summary statistics for a sample :

		Water content					
		X1, X2, ... X(p-1), Xp	X2, X3, ... X(p-1), Xp	X3, X4... X(p-1), Xp	X1, X2, ... X(p-2), X(p-1)	X1, X2, ... X(p-3), X(p-2)	Sample without outliers
Count (Sample size)	n	16	14	13	15	14	16
Minimum value	X <sub>min</sub> = X <sub>1</sub>	26,9	27,20	27,40	26,90	26,90	26,90
Maximum value	X <sub>max</sub> = X <sub>p</sub>	29	29,00	29,00	28,80	28,75	29,00
Range of sample R = difference L <sub>m95%</sub> - L <sub>m95%</sub> .....	X <sub>max</sub> - X <sub>min</sub>	2,1	1,80	1,60	1,90	1,85	2,10
	$\Delta L_{95\%}$	2,938					2,938
Lower confidence limits after elimination of outliers (for P=98%)	L <sub>m98%</sub>	26,09					26,093
Lower confidence limits after elimination of outliers (for P=95%)	L <sub>m95%</sub>	26,42					26,417
Lower Irwin confidence limit (for P=95%)	X <sub>minIw1-5%</sub>	26,308					
Lower Grubbs confidence limit (for P=99%)	X <sub>minG1-1%</sub>	25,921	26,336				
Lower Grubbs confidence limit (for P=95%)	X <sub>minG1-5%</sub>	26,105	26,488				
Average (arithmetic mean) $\bar{x} = 1/p \sum(x_i) =$		27,886	28,027	28,091	27,812	27,741	27,886
Precision of a measure of the mean (for P=95%)	$\pm \epsilon$	0,38	0,41	0,43	0,40	0,41	0,38
Upper Grubbs confidence limit (for P=99%)	X <sub>maxGp-5%</sub>	29,667			29,426		
Upper Grubbs confidence limit (for P=95%)	X <sub>maxGp-1%</sub>	29,851			29,585		
Upper Irwin confidence limit (for P=99%)	X <sub>maxIw1-5%</sub>	29,692					
Upper confidence limits after elimination of outliers (for P=95%)	L <sub>M95%</sub>	29,36					29,355
Upper confidence limits after elimination of outliers (for P=98%)	L <sub>M98%</sub>	29,68					29,679
Standard deviation of a sample	S <sub>x,n-1</sub>	0,689	0,614	0,589	0,644	0,605	0,689
Standard deviation	S <sub>x,0</sub>	0,6672	0,5916	0,5659	0,6218	0,5828	0,6672
Coefficient of variation	v	2,5%	2,2%	2,1%	2,3%	2,2%	2,5%
Standard skewness	Sk <sub>est</sub>	0,190	0,242	0,189	0,226	0,316	0,190
Standard kurtosis (exces)	Y <sub>2</sub>	-1,320	-1,624	-1,745	-1,276	-1,079	-1,320
t-value of the Student's distribution for P=95%	t <sub>(n-1),α=2,5%</sub>	2,132	2,160	2,179	2,145	2,160	2,132
t-value of the Student's distribution for P=98%	t <sub>(n-1),α=1,0%</sub>	2,603	2,650	2,681	2,625	2,650	2,603

**B1) Tests by Irwin for an afterelimination of outliers**

Irwin critical value (for P=95%)	$\lambda_{\alpha(n)}$	1,338
	$\lambda_{calc,1,2}$	0,000
	$\lambda_{calc,n,n-1}$	0,300
Value $x_1$ is not outlier		1 ...
Value $x_p$ is not outlier		1 ...

**Tests by Irwin for an afterelimination of outliers based on a level of signifiacne of 5%**

	1,383	1,411	1,359	1,383
	0,338	0,141	0,000	0,000
	0,338	0,353	0,080	0,343
Value $x_1$ is not outlier	1	1	1	1
Value $x_p$ is not outlier	1	1	1	1

**B2) Tests by Grubb for an afterelimination of outliers or biased values**

Grubb $_i=1$	$G_1$	1,431
Grubb $_i=p$	$G_p$	1,617
Upper critical values for the Grubb-test according to ISO 5725-2, clause 7.3.4.1	$G_{h,1\%}$	2,852
	$G_{h,5\%}$	2,585
		1 ...
		1 ...

	1,836
	1,846
	2,755

**Test for an afterelimination of one outlier based on a level of signifiacne of 1%**

1 ..... Value  $x_1$  is not outlier  
 1 ..... Value  $x_p$  is not outlier

Grubb $_i=1,2$	$G_{1,2}$	0,719
Grubb $_i=p,p-1$	$G_{p,p-1}$	0,763
Lower critical values for the Grubb-test according to ISO 5725-2, clause 7.3.4.2	$G_{d,1\%}$	0,277
	$G_{d,5\%}$	0,360
		1 ...
		1 ...

	2,507
	1 ..... 1 ..... 1 ..... 1 .....

**Test for an afterelimination of one biased value based on a level of signifiacne of 5%**

1 ..... Value  $x_1$  is not biased  
 1 ..... Value  $x_p$  is not biased

Grubb $_i=1,2$	$G_{1,2}$	0,719
Grubb $_i=p,p-1$	$G_{p,p-1}$	0,763
Lower critical values for the Grubb-test according to ISO 5725-2, clause 7.3.4.2	$G_{d,1\%}$	0,277
	$G_{d,5\%}$	0,360
		1 ...
		1 ...

	0,719
	0,763
	0,228

**Test for an afterelimination of two outliers based on a level of signifiacne of 5%**

1 ..... Values  $x_1, x_2$  are not outliers  
 1 ..... Values  $x_p, x_{p-1}$  are not biased values

	$G_{d,5\%}$	0,360
		1 ...
		1 ...

	0,311
	1 ..... 1 ..... 1 .....

**Test for an afterelimination of two biased values based on a level of signifiacne of 5%**

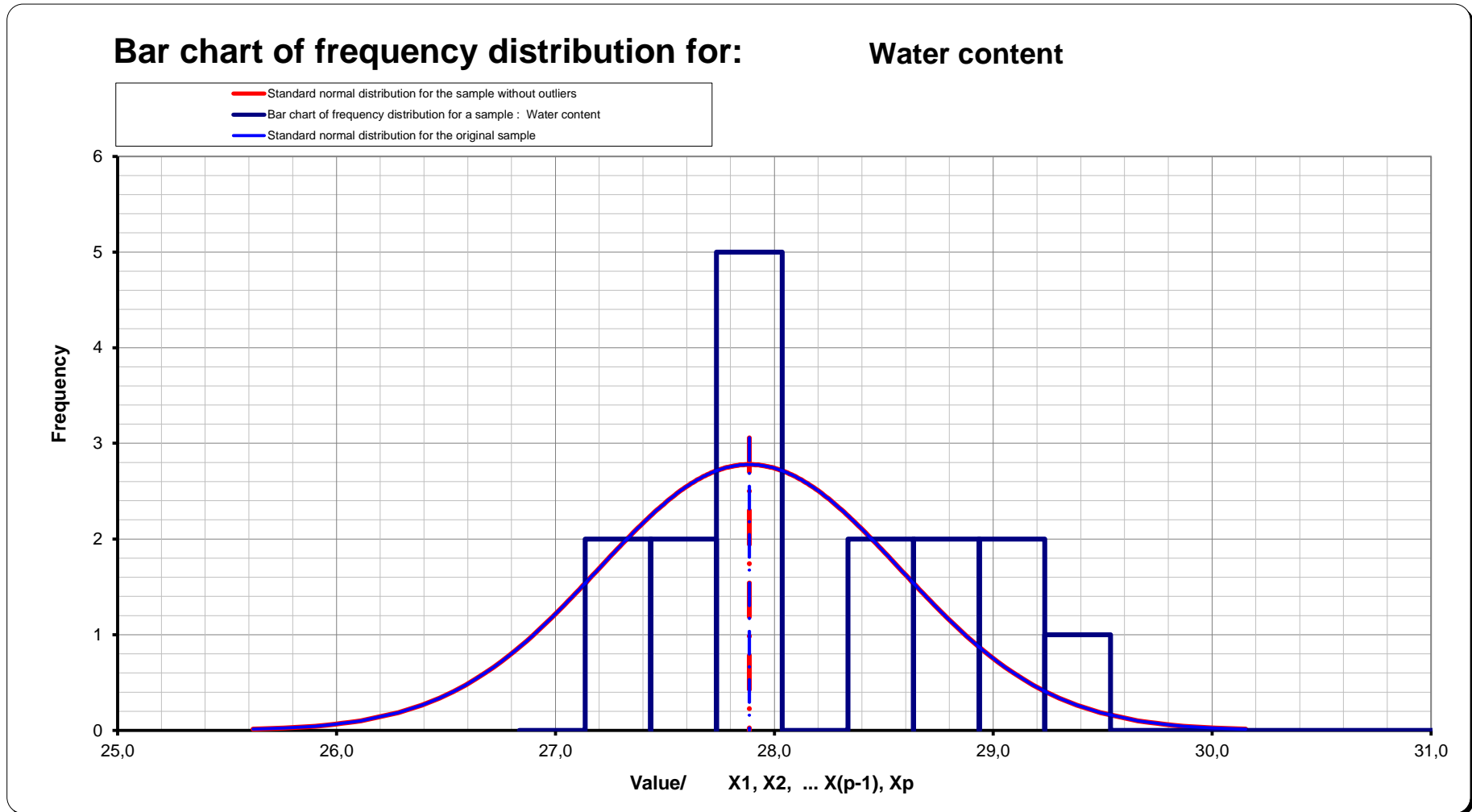
1 ..... Values  $x_1, x_2$  are not outliers  
 1 ..... Values  $x_p, x_{p-1}$  are not biased values

**B3) Tests by Dixon for an afterelimination of outliers or biased values**

Dixon $_i=1, \dots (x_2-x_1)$	$Q_1$	0,000
Dixon $_i=p, \dots (x_p-x_{p-1})$	$Q_p$	0,095
Upper critical values	$Q_{v,\alpha,5\%}$	0,329
Value $x_1$ is not biased		1 ...
Value $x_p$ is not biased		1 ...

**Test for an afterelimination of one biased value based on a level of signifiacne of 5%**

	0,111	0,050	0,000	0,000
	0,111	0,125	0,026	0,108
	0,349	0,361	0,338	0,349
Value $x_1$ is not biased	1	1	1	1
Value $x_p$ is not biased	1	1	1	1



A) Summary statistics for a sample :

Volume soundness (Le_Chatelier)							
	X1, X2, ... X(p-1), Xp	X2, X3, ... X(p-1), Xp	X3, X4... X(p-1), Xp	X1, X2, ... X(p-2), X(p-1)	X1, X2, ... X(p-3), X(p-2)	Sample without outliers	
Count (Sample size)	n	16	11	9	14	13	14
Minimum value	X <sub>min</sub> = X <sub>1</sub>	0	0,20	0,30	0,00	0,00	0,00
Maximum value	X <sub>max</sub> = X <sub>p</sub>	1	1,00	1,00	0,70	0,50	0,70
Range of sample R =	X <sub>max</sub> - X <sub>min</sub>	1	0,80	0,70	0,70	0,50	0,70
difference L <sub>m95%</sub> - L <sub>m95%</sub> .....	ΔL <sub>95%</sub>	1,44					1,06
Lower confidence limits after elimination of outliers (for P=98%)	L <sub>m98%</sub>	-0,52					-0,39
Lower confidence limits after elimination of outliers (for P=95%)	L <sub>m95%</sub>	-0,36					-0,27
Lower Irwin confidence limit (for P=95%)	X <sub>minlw1-5%</sub>	-0,24					
Lower Grubbs confidence limit (for P=99%)	X <sub>minG1-1%</sub>	-0,61	-0,2				
Lower Grubbs confidence limit (for P=95%)	X <sub>minG1-5%</sub>	-0,52	-0,14				
Average (arithmetic mean) $\bar{x} =$	$1/p \sum(x_i) =$	0,36	0,52	0,59	0,26	0,23	0,26
Precision of a measure of the mean (for P=95%)	± ε	0,19	0,24	0,28	0,20	0,21	0,15
Upper Grubbs confidence limit (for P=99%)	X <sub>maxGp-5%</sub>	1,24			0,83		
Upper Grubbs confidence limit (for P=95%)	X <sub>maxGp-1%</sub>	1,33			0,89		
Upper Irwin confidence limit (for P=99%)	X <sub>maxlw1-5%</sub>	1,14					
Upper confidence limits after elimination of outliers (for P=95%)	L <sub>M95%</sub>	1,08					0,79
Upper confidence limits after elimination of outliers (for P=98%)	L <sub>M98%</sub>	1,24					0,91
Standard deviation of a sample	S <sub>x,n-1</sub>	0,339	0,282	0,262	0,244	0,218	0,244
Standard deviation	S <sub>x,0</sub>	0,328	0,269	0,247	0,235	0,209	0,235
Coefficient of variation	v	94,2%	54,2%	44,4%	93,8%	94,8%	93,8%
Standard skewness	Sk <sub>est</sub>	0,691	0,786	0,799	0,263	0,165	0,263
Standard kurtosis (exces)	Y <sub>2</sub>	-0,365	-0,296	-0,505	-1,315	-1,756	-1,315
t-value of the Student's distribution for P=95%	t <sub>(n-1),α=2,5%</sub>	2,132	2,228	2,306	2,160	2,179	2,160
t-value of the Student's distribution for P=98%	t <sub>(n-1),α=1,0%</sub>	2,603	2,764	2,897	2,650	2,681	2,650



**B1) Tests by Irwin for an afterelimination of outliers**

Irwin critical value (for P=95%)	$\lambda_{\alpha(n)}$	1,338
	$\lambda_{calc,1,2}$	0,000
	$\lambda_{calc,n,n-1}$	0,000
Value $x_1$ is not outlier		1 ...
Value $x_p$ is not outlier		1 ...

**Tests by Irwin for an afterelimination of outliers based on a level of signifiacne of 5%**

	1,477	1,566	1,383	1,411
	0,000	0,000	0,000	0,000
	0,000	0,000	0,851	0,000
	1	1	1	1
	1	1	1	1

**B2) Tests by Grubb for an afterelimination of outliers or biased values**

Grubb $_i=1$	$G_1$	1,062
Grubb $_i=p$	$G_p$	1,888
Upper critical values	$G_{h,1\%}$	2,852
for the Grubb-test		1 ...
according to ISO 5725-2,		1 ...
clause 7.3.4.1	$G_{h,5\%}$	2,585
		1 ...
		1 ...

	1,844
	3,033
	2,564

**Test for an afterelimination of one outlier based on a level of signifiacne of 1%**

1 ..... Value  $x_1$  is not outlier  
 0 .....  $x_p^{**}$  is the outlier

		1 ...
		1 ...

	2,355
	1 ...
	0 ..... Value $x_1$ is not biased
	0 ..... $x_p^*$ is the biased value

**Test for an afterelimination of one biased value based on a level of signifiacne of 5%**

Grubb $_i=1,2$	$G_{1,2}$	0,567
Grubb $_i=p,p-1$	$G_{p,p-1}$	0,406
Lower critical values	$G_{d,1\%}$	0,277
for the Grubb-test		1 ...
according to ISO 5725-2,		1 ...
clause 7.3.4.2	$G_{d,5\%}$	0,360
		1 ...
		1 ...

	0,567
	0,406
	0,145

**Test for an afterelimination of two outliers based on a level of signifiacne of 5%**

1 ..... Values  $x_1, x_2$  are not outliers  
 1 ..... Values  $x_p, x_{p-1}$  are not biased values

		1 ...
		1 ...

	0,221
	1 ...
	1 ..... Value $x_1, x_2$ are not outliers
	1 ..... Values $x_p, x_{p-1}$ are not biased values

**Test for an afterelimination of two biased values based on a level of signifiacne of 5%**

**B3) Tests by Dixon for an afterelimination of outliers or biased values**

Dixon $_i=1, \dots (x_2-x_1)$	$Q_1$	0,000
Dixon $_i=p, \dots (x_p-x_{p-1})$	$Q_p$	0,000
Upper critical values	$Q_{v,\alpha,5\%}$	0,329
Value $x_1$ is not biased		1 ...
Value $x_p$ is not biased		1 ...

**Test for an afterelimination of one biased value based on a level of signifiacne of 5%**

	0,000	0,000	0,000	0,000
	0,000	0,000	0,286	0,000
	0,392	0,437	0,349	0,361
	1	1	1	1
	1	1	1	1

### Bar chart of frequency distribution for:

### Volume soundness (Le\_Chatelier)

- Standard normal distribution for the sample without outliers
- Bar chart of frequency distribution for a sample : Volume soundness (Le\_Chatelier)
- Standard normal distribution for the original sample

